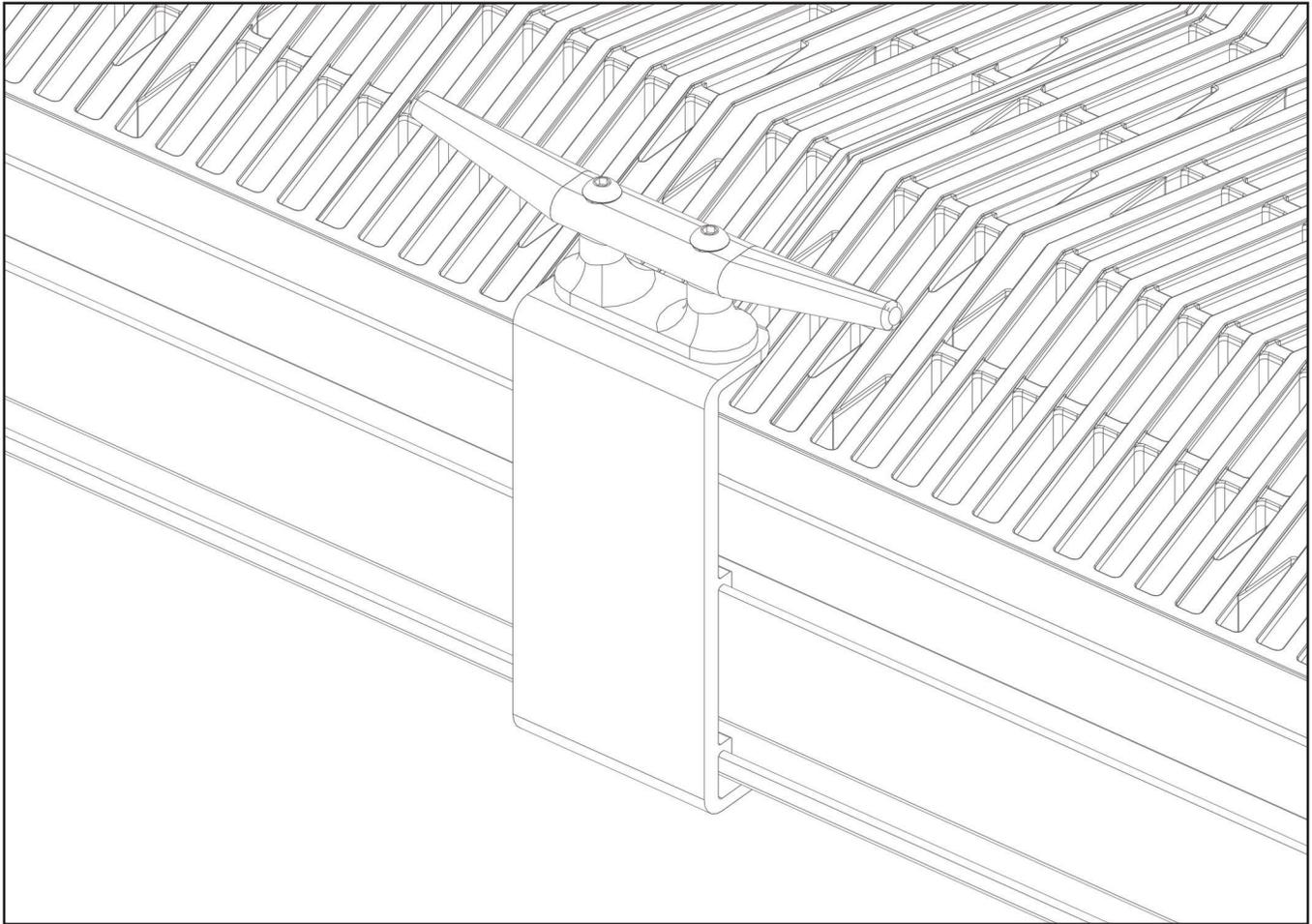




ASSEMBLY INSTRUCTIONS

FLOE VERSATILE HEAVY DUTY DOCK CLEAT BRACKET

P/N 510-09500-00



For more information, go to the owner support tab on the FLOE website

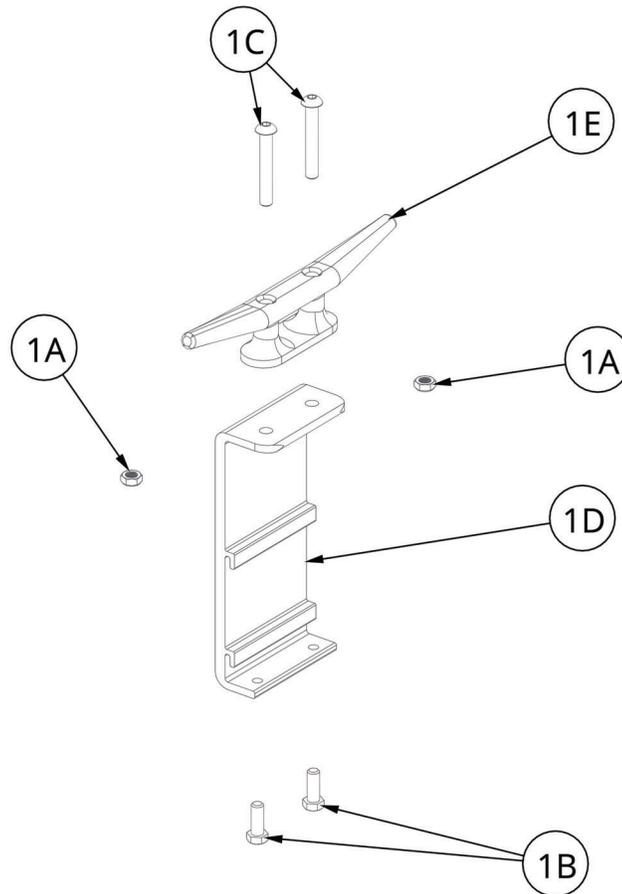
*DOCK NOT INCLUDED

TOOLS REQUIRED

- 9/16" SOCKET/WRENCH
- TORQUE WRENCH

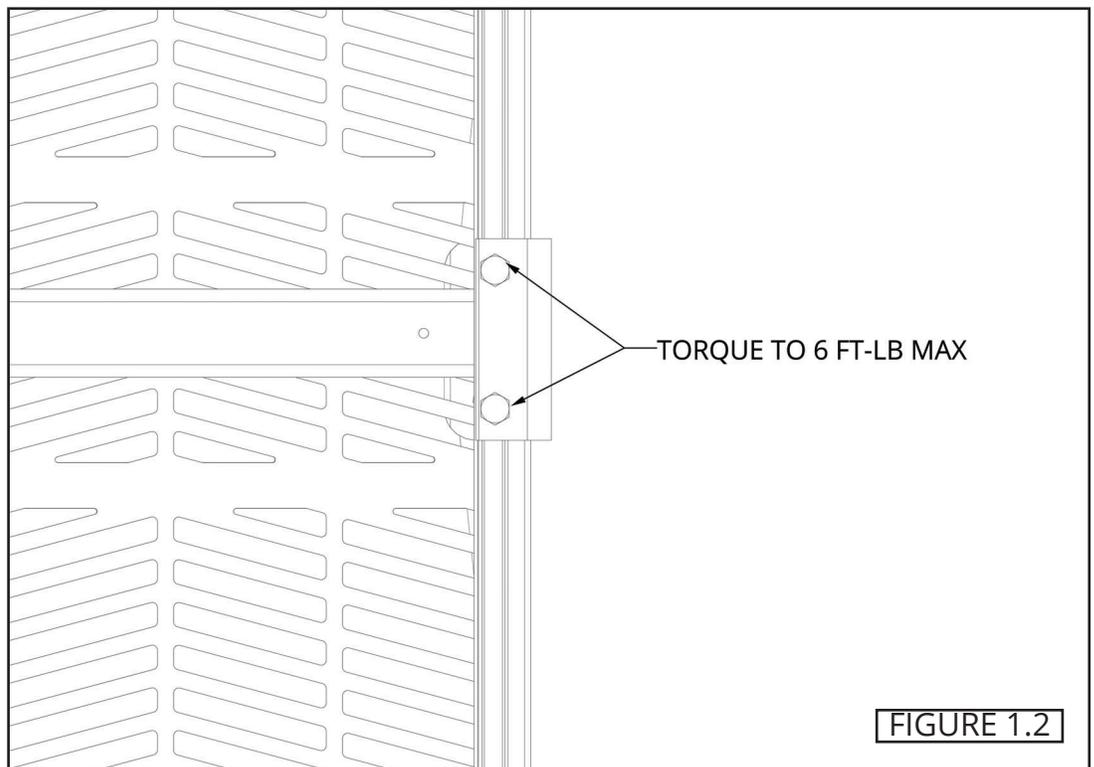
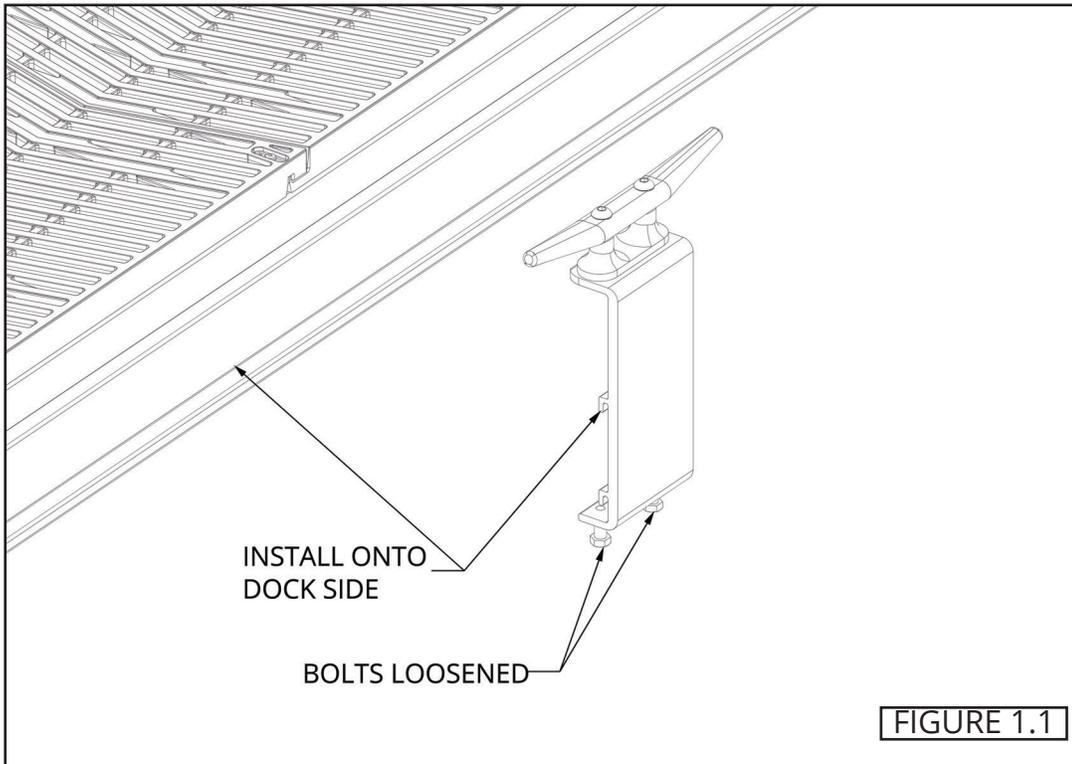
BILL OF MATERIALS/EXPLODED VIEW

NUMBER	PART NUMBER	QTY	DESCRIPTION
	510-09500-00	1	KIT, QA VHD DOCK CLEAT 10" CAST ALUM.
1	110-09500-00	1	ASSY, QA VHD CLEAT - 10" CAST
1A	001-37026-00	2	NUT, 3/8-16 JAM NYLOCK-ZINC
1B	001-70105-00	2	HHCS, 3/8-16 X 1" 18-8 SS
1C	001-73821-00	2	BHCS, 3/8-16 X 2-1/2" 18-8 SS
1D	002-09500-00	1	BRACKET, QA VHD DOCK CLEAT
1E	510-34300-00	1	DOCK CLEAT, 10" CAST ALUM.



ASSEMBLY

DETERMINE THE DESIRED LOCATION OF THE DOCK CLEAT AND PLACE IN THE DOCK SIDE (FIGURE 1.1). TIGHTEN THE (2) 3/8" X 1" BOLTS IN THE BOTTOM OF THE BRACKET TO **6 FT-LB MAXIMUM** (FIGURE 1.2).





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