

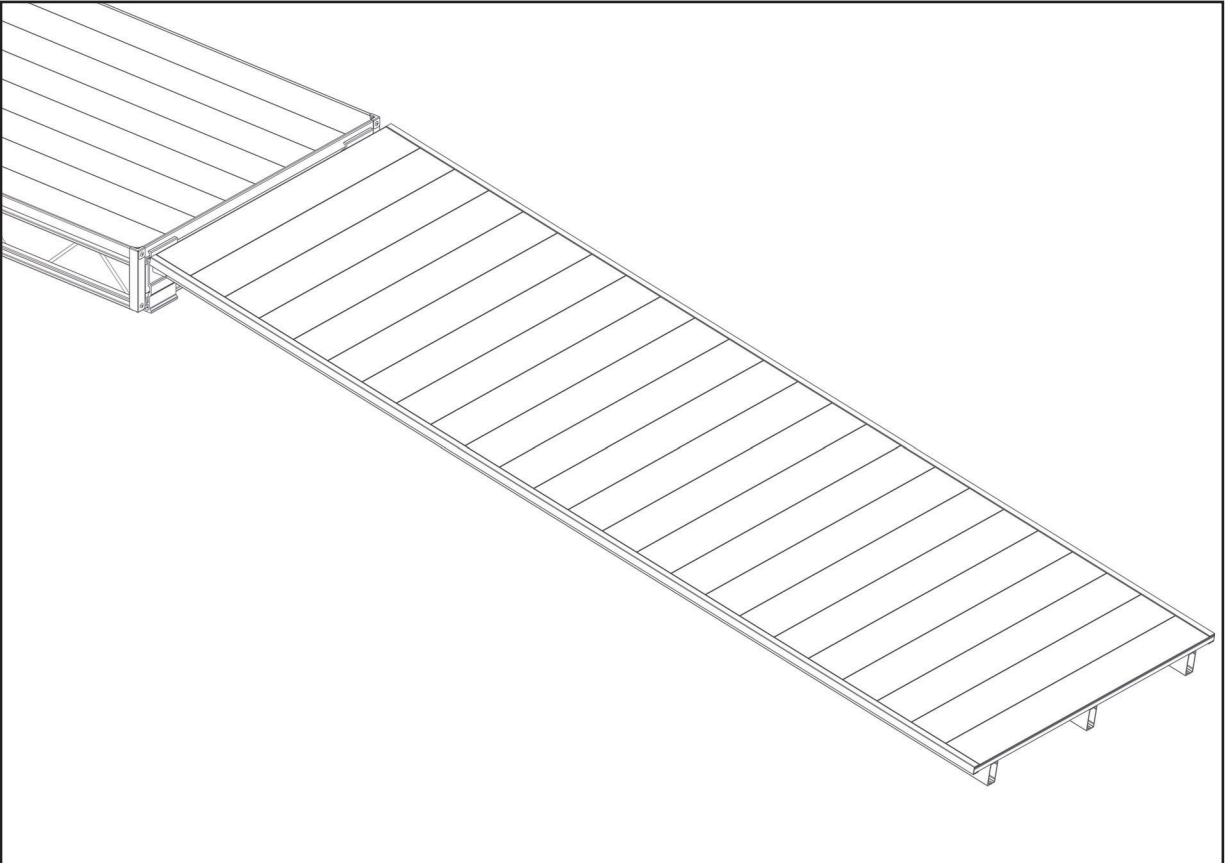


# ASSEMBLY INSTRUCTIONS

## RAMP BRACKETS - 4' WIDE RAMPS

### QUICK ATTACH ROLL-IN DOCKS

P/N 510-02607-00



For more information, go to the owner support tab on the FLOE website

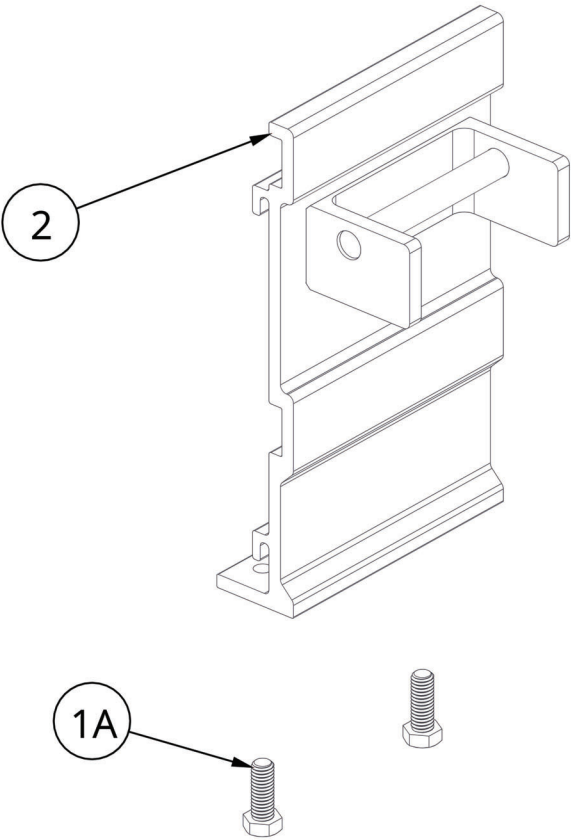
\*DOCK, LEGS, AND RAMP NOT INCLUDED

### TOOLS REQUIRED

- 9/16" SOCKET/WRENCH
- TORQUE WRENCH
- TAPE MEASURE

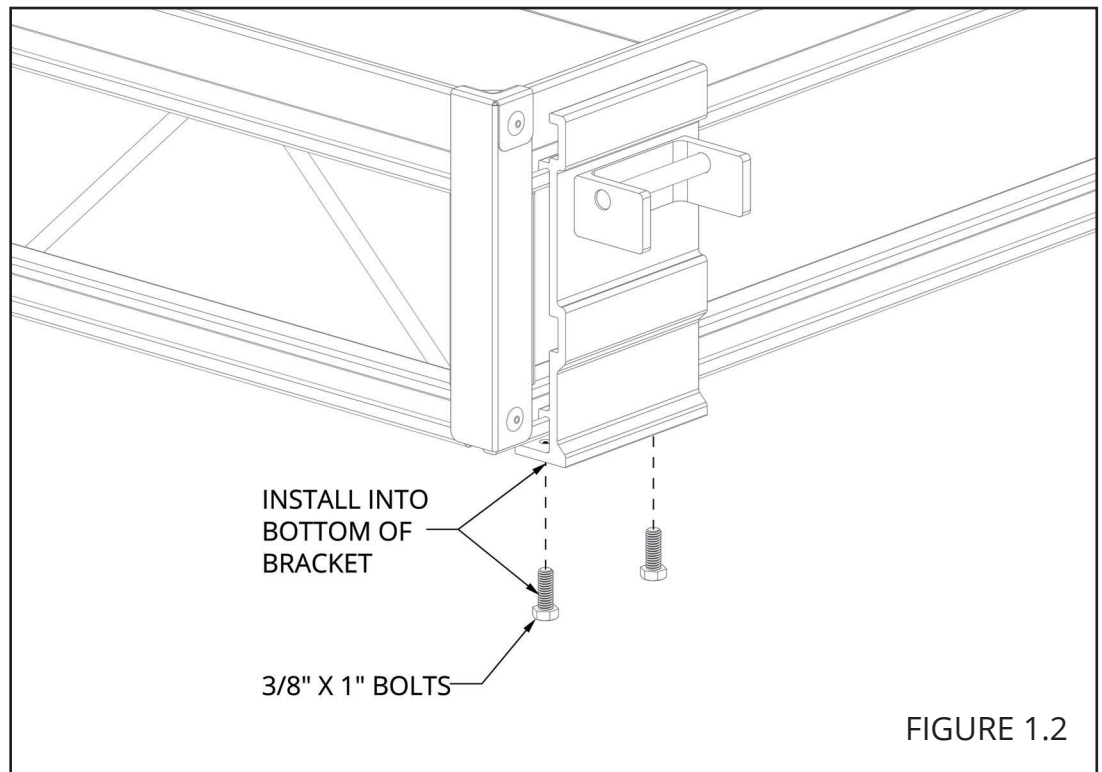
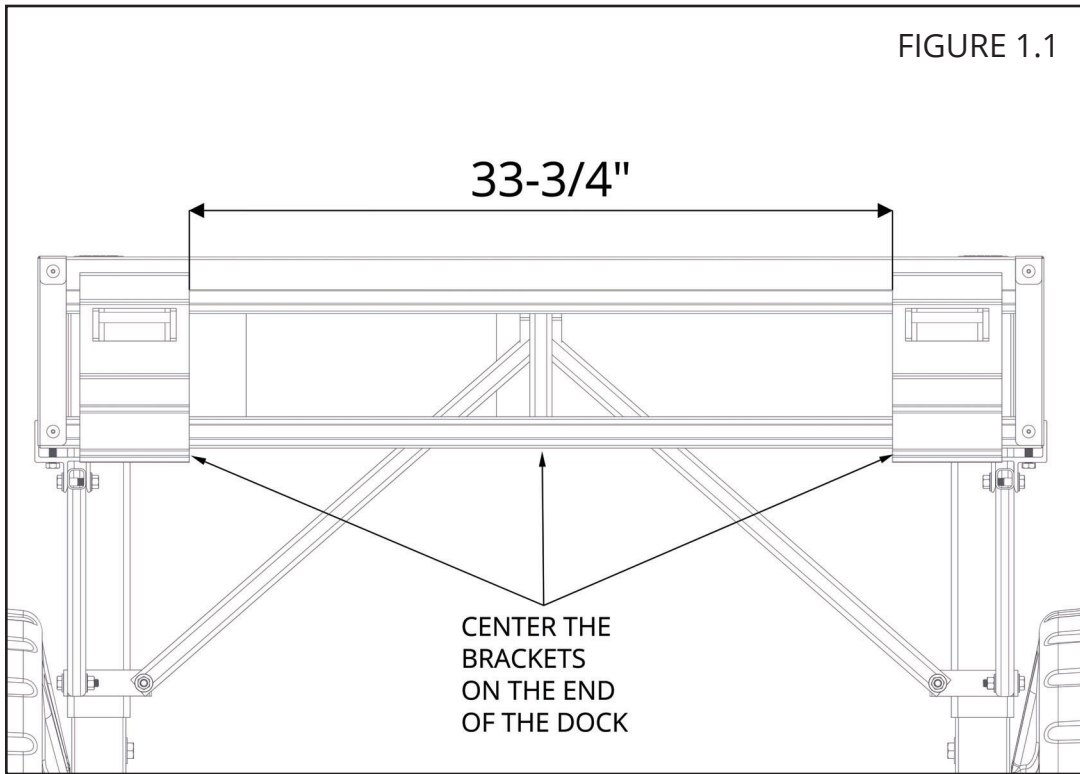
**BILL OF MATERIALS/EXPLODED VIEW**

|                  |   |                   |                                 |
|------------------|---|-------------------|---------------------------------|
| P/N 510-02607-00 | KIT, QA ROLL-IN RAMP BRACKETS (4' WIDE RAMPS) |                   |                                 |
| NUMBER           | PART NUMBER                                   | QTY.              | DESCRIPTION                     |
| 1                | 001-02576-01                                  | 2                 | FASTENERS, QUICK ATT. DOCK RAMP |
| 1A               | 001-70105-00                                  | 2<br>(4<br>TOTAL) | HHCS, 3/8-16 X 1" 18-8 SS       |
| 2                | 110-00310-00                                  | 2                 | WELD'T, QA ROLL-IN RAMP BRACKET |

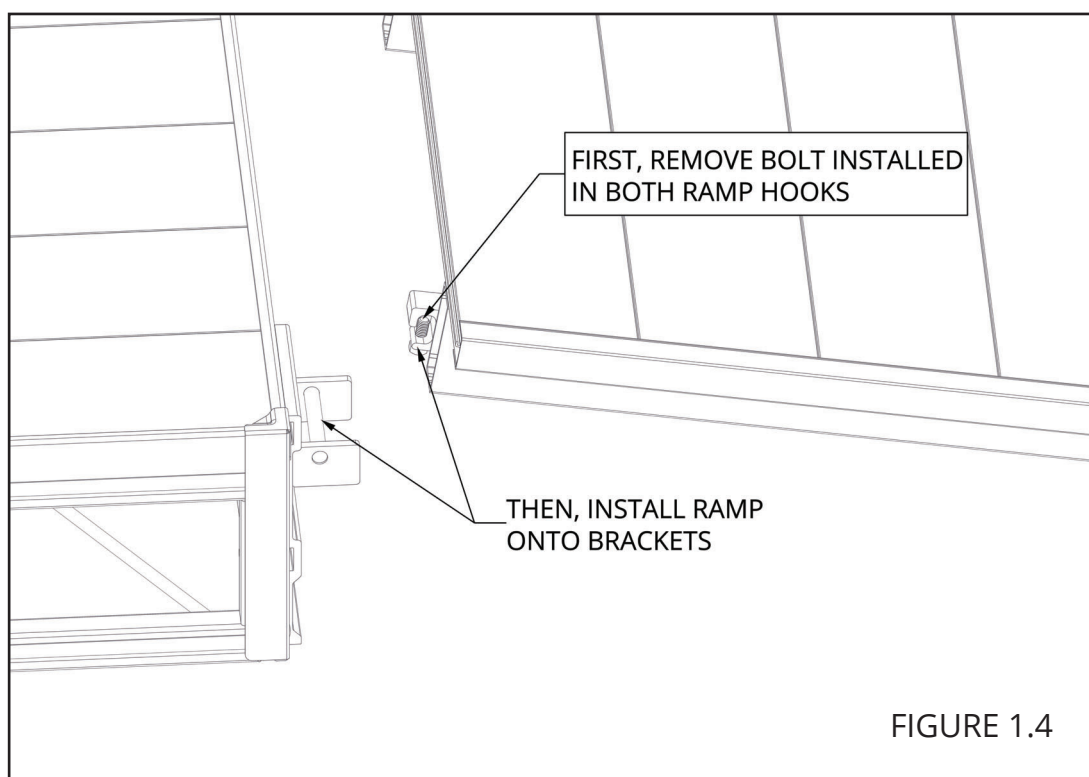
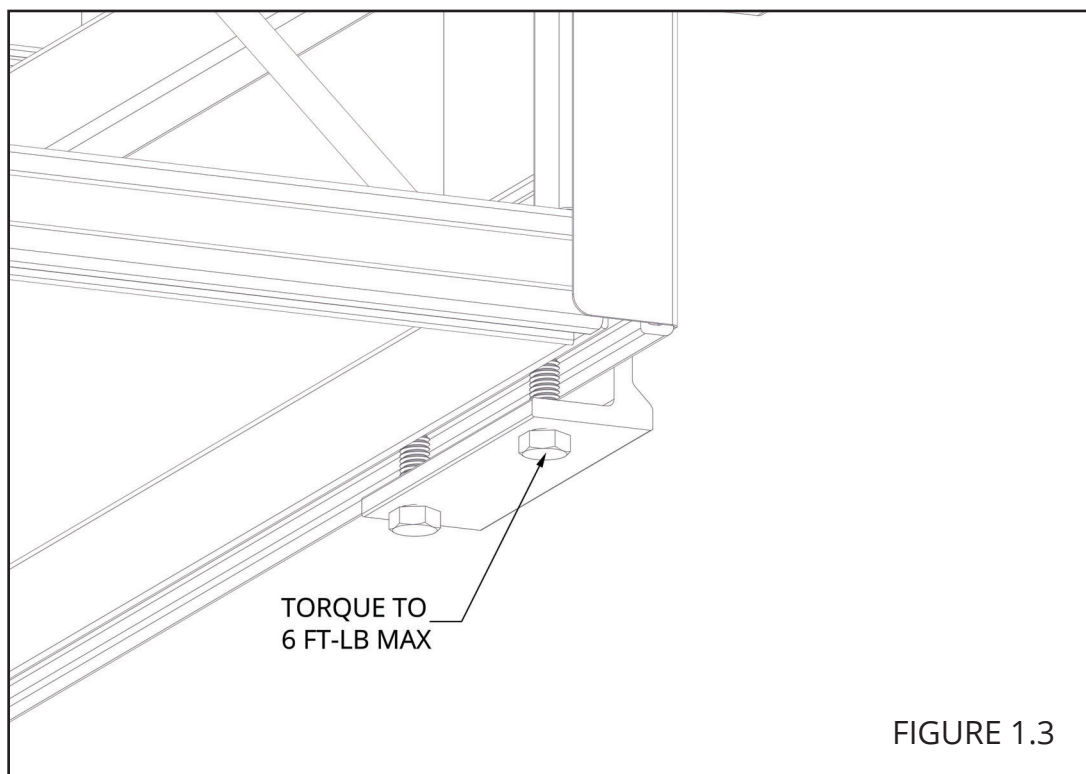


## ASSEMBLY

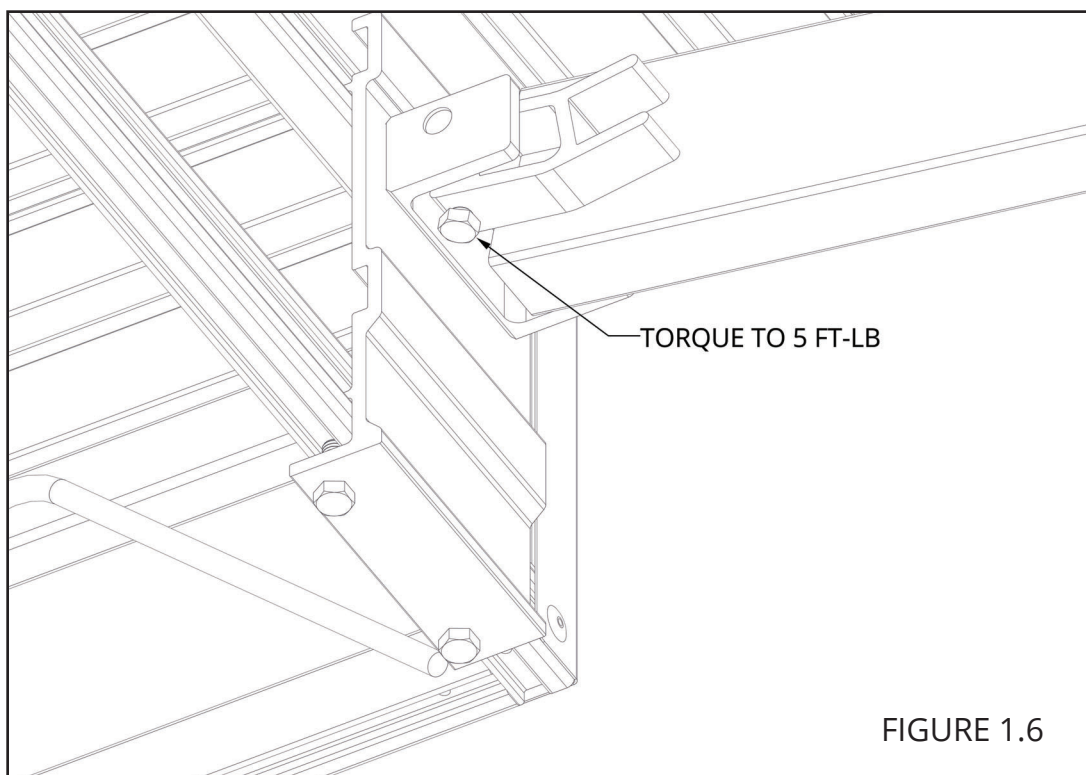
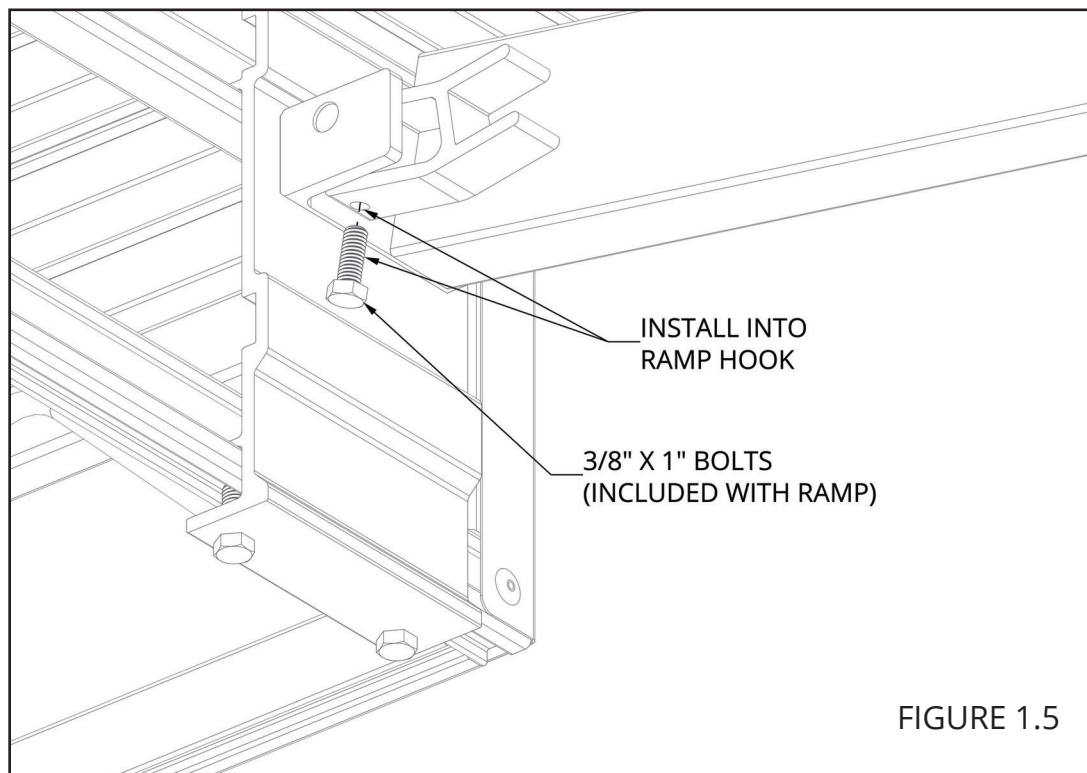
INSTALL THE BRACKETS 33-3/4" APART AND CENTERED ON THE END OF THE DOCK (FIGURE 1.1).  
INSTALL (2) 3/8" X 1" BOLTS INTO THE BOTTOM OF EACH BRACKET (FIGURE 1.2).



TORQUE BOLTS TO 6 FT-LB MAXIMUM (FIGURE 1.3). AFTER REMOVING EACH BOLT THAT IS INSTALLED IN THE RAMP HOOKS, INSTALL THE RAMP ONTO THE BRACKETS (FIGURE 1.4).



RE-INSTALL (1) 3/8" X 1" BOLT (PREVIOUSLY REMOVED) INTO THE BOTTOM OF EACH RAMP HOOK (FIGURE 1.5) AND TORQUE TO 5 FT-LB (FIGURE 1.6).



**NOTES**

## ***NOTES***



FLOE INTERNATIONAL, INC.  
48473 STATE HIGHWAY 65 • MCGREGOR, MN 55760  
[www.floeintl.com](http://www.floeintl.com)

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